



a d e s i v i

TECHNICAL DATA SHEET

Review 001, 06/2020

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PRODUCT

GELCOAT ORTO (L7111)

FEATURES

ORTHOPHTHALIC GELCOAT has been formulated with orthophthalic resin to obtain excellent mechanical properties, excellent yield, and easy application. Given its characteristics, it can be used in various sectors, such as industrial prices, internal parts of boats.

The paraffin version can be supplied which presents a faster surface drying.

TECHNICAL DATA

Specific weight	1300 ± 20 g/l	(MI 001)
Solid by weight	80 ± 2%	(MI 006)
Viscosity	50 ± 10 Pas	(MI 002B; 25°C)
Gloss 60°	> 90	(MI 007)
Color	Bianco	

STORAGE

Keep the packages tightly closed and in a cool (temperature below 25 ° C) and ventilated environment for a maximum of 12 months starting from the production date shown on the jar. Avoid direct exposure to sunlight.

SAFETY RULES

During application and drying time, ventilate the room. The use of appropriate PPE is recommended during the application phase. Before operating, carefully read the safety data sheet.

APPLICATION







- Make sure that the surfaces to be grouted are perfectly dry and clean, it is better to sand them with P80 and/or P150 abrasive paper.
- Check that the room temperature of the product and of the product are between 18 and 25°C.
- Take the quantity to use from the jar with clean tools, adding 1.5-2 grams of hardener for every 100 grams of product.
- Mix this quantity by mixing the two components well and apply on the surface, up to a thickness of about 0.5mm.
- Do not put hardened and/or unused putty back in the jar to prevent the entire content of the jar from deteriorating; close the jar after use, in order to prevent the product from hardening in contact with air;

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	Application	Brush	
	Hardener	1-3% MEK liquid peroxide	
	Gel time	9 min	(MI 003)
	Touch free	20 min	(MI 012; 25°C)
	Complete drying	< 1 h	(MI 012 ; 25°C)
	Theoretical yield	600 - 800 g/m ²	(MI 014)