



a d e s i v i

## TECHNICAL DATA SHEET



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### PRODUCT

1K PRIMER (L5105)

### FEATURES

Mono-component Transparent primer LEVANTE based on solvent, is ideal both for indoor and outdoor use. It has a high compatibility with wood fibers, a high filling capacity and a good sanding. The presence of anti oxidants provides a greater protection of wood fibers. Particularly resistant to atmospheric agents, it is recommended to use in order to obtain a perfect isolation of the woody substrate and optimize, even in the time, the final results obtained with the finishing touch by LEVANTE 1K CLEAR.

### TECHNICAL DATA

Specific weight	970 ± 20 g/l	(MI 001)
Solids by weight	40 %	(MI 006)
Color	Brownish yellow,	

### STORAGE

Keep the container well closed and stored in a cool (temperature below 25°C) and ventilated environment for a maximum period of 12 months from the date of production marked on the tin. Avoid direct sun exposure.

### SAFETY

Ensure work area is well-ventilated during application and until surface is dry. It is recommended the use of personal protective equipment during application. Read the safety sheet before application.

### APPLICATION

- Sand the surface with abrasive paper P250 making it as uniform as possible.
- Mix well before the base to allow a good dispersion of the pigments fillers, then add the required amount of thinner, according to the indicated ratios.
- Apply a consistent thickness of the product with crossed patterns. It is advisable to apply a first coat, diluting the product to 40-50% with nitro thinner. Then another or other two coats with a dilution of 30%. It is advisable to apply the product using a spray gun with gravity feed HVLP spray gun.
- The product forms a protective film, completely transparent and does not alter the features of the wood grain.










ILPA ADESIVI SRL

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	Thinner	Nitro thinner 30 – 50 %
	Application	Gravity feed HVLP spray gun or brush
	Nozzle diameter	1,2 – 1,4 mm
	Air pressure	2.5 – 3.5 bar
	Dust free	5 min (MI 012; 25°C)
	Full dry	6 h (MI 012; 25°C)
	Dry film thickness	20 - 40 µm
	Theoretical yield	80 - 100 g/m <sup>2</sup> (MI 014)
	Number of coats	2 - 3

## OTHER INFORMATION

### DRYING

TEMPERATURE (°C)	DUST FREE (MI 012)	READY TO RECOAT (MI 015)	FULL DRY (MI 012)
25	5 min	6 h	6 h
40	express	25 min	1 h