

TECHNICAL DATA SHEET



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PRODUCT

EASY 30 (C4106)

FEATURES

The bicomponent putty EASY 30 is the new formula of ILPA ADESIVI. Softness, fast drying and high sanding feature allow easy and perfect application. Its high adhesive feature allows the application on bare metal sheet. Its low specific weight, the high thixotropy and the excellent sanding allow to do reparations, also on large surfaces, with a minimum amount of product, guaranteeing the highest performance.

The putty EASY 30 is a light putty and it can be used where it is necessary maintaining an unaltered support weight: fiberglass, wood etc...

TECHNICAL DATA

Specific weight	1300 ± 30 g/l	(MI 001)
V.O.C.	45 ± 2 g/l	(ASTM 2369)
Viscosity	1400 ± 200 Pas	(MI 002B; 25°C)
Solidity	900 ± 100 Pas	(MI 002B; 25°C)
Color	Light yellow	

STORAGE

Keep the tins well sealed in a cool and ventilated place (temperature below 25°C) for a maximum of 12 months from date of production printed on the tin.

SAFETY RULES

Ensure work area is well-ventilated during application and until surface is dry. It is recommended to use of personal protective tools during application. Read the safety sheet before application.

APPLICATION







- Be sure that surfaces to plaster are clean and dry, in case of application on metal sheet sand with abrasive papers P 80 and P150;
- Take from the tin with clean tools the right amount to use, adding 3 - 5 grams of hardener for each 100 grams of product.
- Mix well the two components;
- Apply the putty on the surface to work; knowing that product could be sanded (P80 – P120) after 30 – 40 minutes, timing of hardening could be altered depending from the temperature.
- Do not put back the hardened putty to avoid the degeneration of the product.
- Close the tin after application, to avoid the hardening of the product with the contact to the air.

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	Application	Putty knife	
	Hardener	Hardener paste (DBP) 3 - 5 %	
	Gel time	4 - 6 min	(MI 003; 25 °C)
	Dry to touch	20 min	(MI 012; 25 °C)
	Full Dry	< 1 h	(MI 012; 25 °C)
	Sanding	After 20 min P 80 - 120	(MI 012; 25 °C)

ADDITIONAL INFORMATION

DRYING (MI 003, MI 012; 3 - 5 % di benzoyl peroxide)

TEMPERATURE (°C)	GEL TIME	DUST FREE TIME	DRYING COMPLETE
25	5 min	20 min	< 1 h
40	< 5 min	10 min	30 min

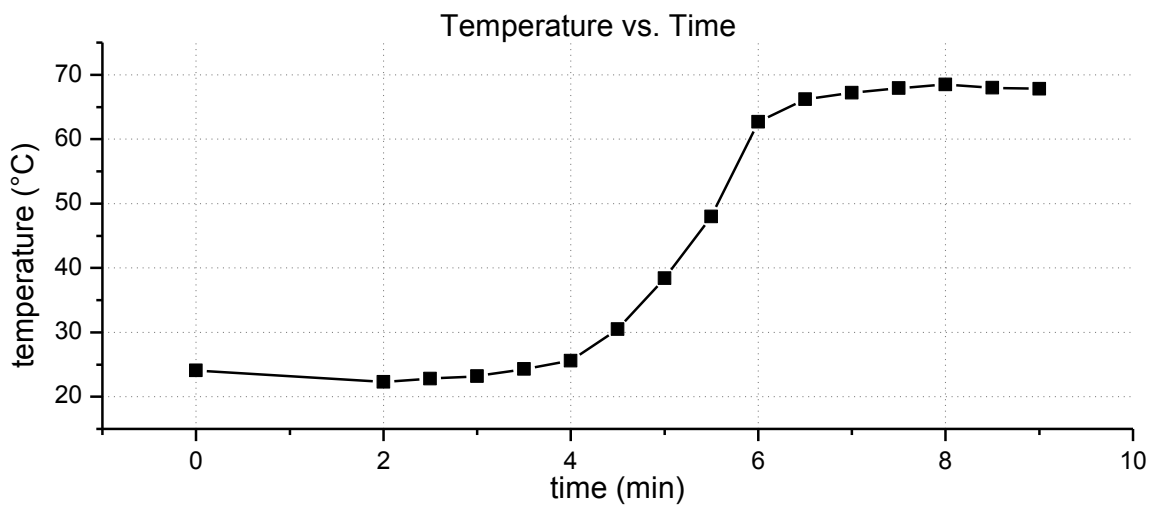
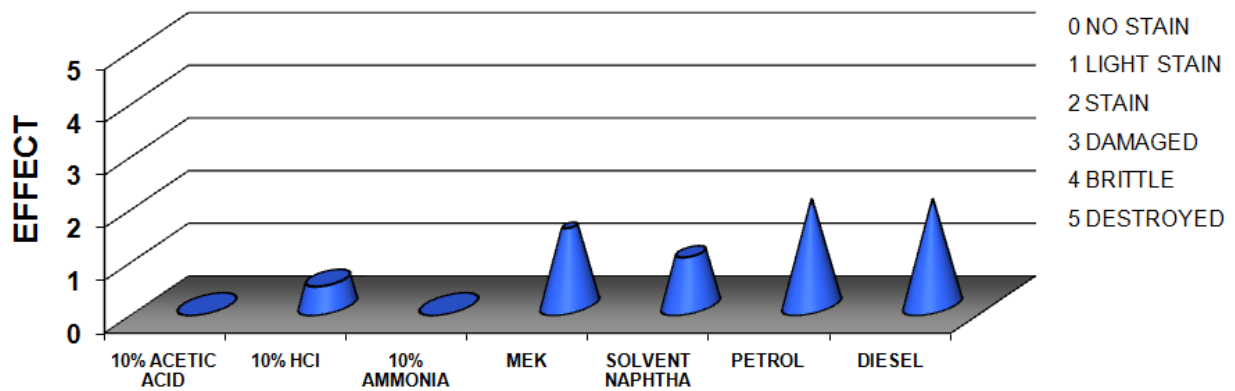
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CHEMICAL RESISTANCE (MI 004)



The catalysis (MI 003) has been done with 4% of benzoyl peroxide.