



a d e s i v i

## TECHNICAL DATA SHEET

# SUPER PLASTIC PUTTY

**SIDERPLAST®**

STUCCO PER PLASTICA

Review 001, 09/2020

Page 1 of 2

### PRODUCT

SIDERPLAST SUPER PLASTIC PUTTY (C4134)

### FEATURES

2K putty SIDERPLAST Super Plastic Putty is composed by high quality unsaturated polyester resins; it is an extremely flexible and adhesive product which is also easy to spread and to sand.

It is mainly used on bumper and for the reparation of plastic parts.

### TECHNICAL DATA SHEET

Specific weight	1650 ± 20 g/ml	(MI 001)
V.O.C.	45 ± 2 g/l	(ASTM 2369)
Viscosity	800 ± 50 Pas	(MI 002B; 25 °C)
Thickness	650 ± 50 Pas	(MI 002B; 25 °C)
Color	Dark grey	

### STORAGE

Keep the container well closed and stored in a cool (temperature below 25°C) and ventilated environment for a maximum period of 12 months from the date of production marked on the tin. Avoid direct sun exposure.

### SAFETY RULES

Keep the place ventilated while applying the product and when it dries. It is recommended the use of personal protective equipment during application. Read carefully the safety data sheet before application.

### APPLICATION

- Make sure that the surfaces to be treated are completely dry and clean; sand it with sandpaper grit P 80 e P 150;
- With clean tools, get from the tin the putty you need and add from 1 to 3 gr. of hardener every 100 gr. of product;
- Mix this quantity up merging properly both compounds;
- Apply the putty on the surface to be treated, bearing in mind that the product can be sanded dry (grain P 80 – P 120) after about 25-30 minutes; hardening times can be affected by the air temperature: they shorten with more than 25 C° degrees and become longer in case of lower temperatures;
- Do not store the unused cured putty in order to avoid that the whole content of the tin gets spoiled;
- Seal the tin after use to avoid that the product gets hard by contact with the air.

ILPA ADESIVI SRL

# TECHNICAL DATA SHEET


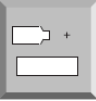

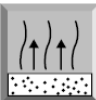
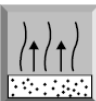

# SUPER PLASTIC PUTTY

**SIDERPLAST®**

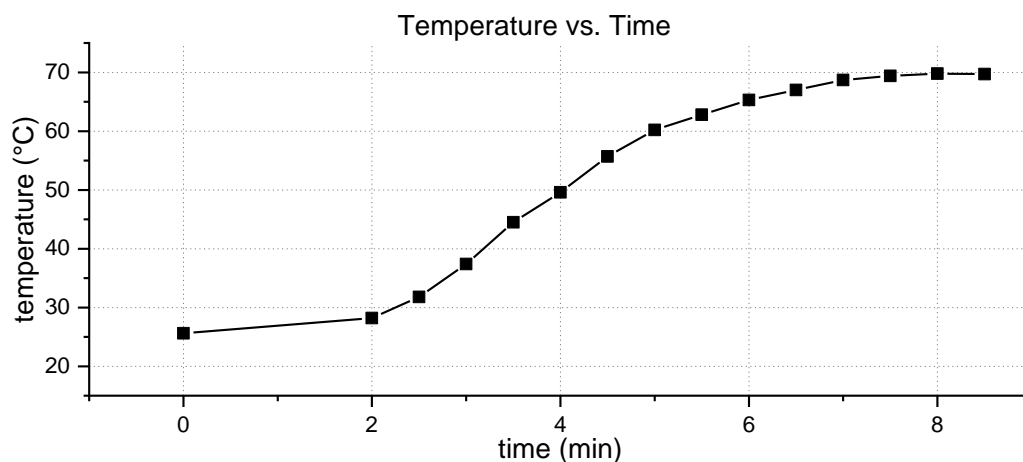
STUCCO PER PLASTICA

Review 001, 09/2020

Page 2 of 2

	Application	Putty knife
	Hardener	Hardener paste (DBP) 1 - 3 %
	Gel time	2 - 4 min  (MI 003; 25 °C)
	Dry to touch	10 - 12 min  (MI 012; 25 °C)
	Full dry	< 1 h  (MI 012; 25 °C)
	Sanding	25 - 30 min  (MI 012; 25 °C)

## ADDITIONAL INFORMATION



Catalysis (MI 003) has been performed with 2% of benzoyl peroxide